

## Standard Basic Module

- Highly efficient gas engine
- AC synchronous alternator
- Gas safety train
- Cooling system suitable for ambient temperature up to 50°C
- Advanced engine control system, including: ignition system, speed control system, air/fuel ratio control system
- Strict shop test for all gensets
- Industrial silencer reduces the noise by 12-20dB(A)
- Integrated the control& switch cabinet
- Data communication interfaces integrated into control system
- Bus interface for connecting to higher level control unit



## Structure and Control Cabinet

## Dimension and Weight

Dimension (LxWxH) , mm	5200X2000X2100
Weight, kg	6400

## Special statement:

1. The technical data are based on a gas mixture of 60% methane and 40% carbon dioxide with a calorific value of 6,0 kWh/Nm<sup>3</sup> and a methane no. > 100.
2. The technical data is measured in standard conditions:  
Absolute atmospheric pressure: 100kPa  
Ambient temperature: 25°C  
Relative air humidity: 30%
3. Rating adaptation at ambient conditions acc to DIN ISO 3046/1.  
The tolerance for the specific fuel consumption is + 5 % at rated output.
4. Technical data above are just for standard product ,and may be subject to change. As this document is used only for presale reference, take the specification supplied by PowerLink before ordering as final.

## Electric data @60Hz

Voltage-V	Power-kW	Efficiency-%	Current-A
380	350	38.1	665
416	350	38.1	607
440	350	38.1	574
480	350	38.1	526

## Fuel and emission

Fuel type	Biogas
Fuel composition	60%-CH <sub>4</sub> /40%-CO <sub>2</sub>
Methane number	MN >100
Excess air factor (Lambda)	1.2
Fuel consumption @100% load, m <sup>3</sup> /h	153
Supply gas pressure range (gage pressure), kPa	10~20

## Emission without catalytic converter

NOx, mg/Nm <sup>3</sup>	<500mg/Nm <sup>3</sup>
CO, mg/Nm <sup>3</sup>	<650mg/Nm <sup>3</sup>
HCHO (formaldehyde) , mg/Nm <sup>3</sup>	<60mg/Nm <sup>3</sup>
NMHC, mg/Nm <sup>3</sup>	<150mg/Nm <sup>3</sup>

### Emission with catalytic converter(optional)

NOx, mg/Nm<sup>3</sup> ≤250 mg/Nm<sup>3</sup>

### Standard Basic Module + Soundproof (Optional)



#### Dimension and Noise Level

Canopy Size	5400*2050*2500mm
Noise Level@ 1m, dB(A)	86.9
@ 7m, dB(A)	75.2
@ 10m, dB(A)	70.2

- Modular designed and manufactured for plug and play  Environmental friendly low emission
- Small indoor space required for installation  Low noise does not affect the surrounding environment



### Standard Basic Module + Container (Optional)



#### Dimension and Noise Level

Optional container (mm) (customized container modeling service available)	<input type="checkbox"/> 6058*2438*2591 <input type="checkbox"/> 12192*2438*2896 <input type="checkbox"/> 12192*3000*2896
Noise Level@ 1m, dB(A)	84
@ 7m, dB(A)	73
@ 10m, dB(A)	68

- Outdoor application enabled, weatherproof and dustproof, corrosion preventive  Environmental friendly low emission
- Modular designed and manufactured for plug and play  Low noise does not affect the surrounding environment



### Genset performance data and manufacturing technology

Genset model	GXE350-6BG	Telephone interference factor(TIF)	≤50
Frequency(Hz)	60	Telephone harmonious factor(THF)	≤2%, as per BS4999
Electrical output power (kW)	350		
Genset electrical efficiency	38.1%		
Overload runtime at 1.1xSe(hour)	1		
Steady-state voltage deviation	≤±1%		
Transient-state voltage deviation	-15%~20%		
Voltage recovery time(s)	≤4		
Voltage unbalance degree	1%		
Steady-state frequency regulation	±0.5%		
Transient -state frequency regulation	±5%		
Frequency recovery time(s)	≤3		
Steady-state frequency band	0.5%		
Recovery time response(s)	0.5		

#### Manufacturing technology

- Special welded base frame, inner vibration isolators and design for whole lifting
- With high-class coating, endurable brightness as well resistance against abrasion and defacing
- Installation manual, operation and maintenance manual wiring program

#### Standards and certificate

- ISO3046, ISO8528, GB2820
- BS5000PT99, AS1359, IEC34
- ISO9001:2008 quality system certification

### Gas engine

Brand	PowerLink	Energy balance and gas flow	
Model	GX20T-LE01	Mechanical power (kW)	400
NO. of cylinders	6	Coolant heat (kW)	199
Bore x Stroke (mm)	152x180	Radiation heat max. (kW)	31
Displacement (L)	19.6	Exhaust heat up to 120°C (kW)	230
Cooling system	Water cooled	Fuel Input (kW)	902
Rated speed (rpm)	1800	Combustion air flow(kg/h)	1894
Intake system	Turbocharged, intercooled	Exhaust gas flow(kg/h)	2018
Lube Oil consumption(kg/h)	0.105	Exhaust gas temperature(°C)	492
Combustion type	Lean burn	Gas consumption(m <sup>3</sup> /h) @100% load	153
Battery voltage(V)	24	75% load	115
Coolant type	Glycol mixture	50% load	76.6

### AC alternator

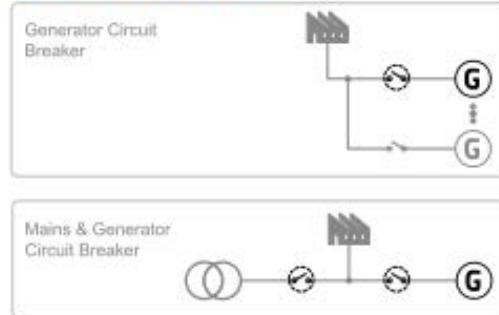
Brand	PowerLink	Wiring connection	Star
Model	PL5S	Rotor insulation class	H
Rated output power @480V (kW)	475	Winding pitch	2/3
Power factor	0.8	A.V.R. model	MX341
Rated current @480V (A)	714	Voltage fluctuation(no load to full load)	± 1.0%
Excitation system	PMG	Drip proof	IP23
THF (BS EN60034- 1)	<2%	Excitation method	Brushless
TIF (NEMA MG 1-22)	<50	Rated ambient temperature(°C)	40
Winding material	100% copper	Rated stator temperature rise(°C)	125

## PLC500

### PARALLEL GEN-SET CONTROLLER



#### APPLICATION OVERVIEW



#### PRODUCT DESCRIPTION

- Comprehensive paralleling gen-set controller
- Parallel operation for up to 32 gen-sets
- Direct communication with ECU
- Remote control and monitoring
- Flexible, extendable, yet user friendly

#### KEY FEATURES

<ul style="list-style-type: none"><li>- Multiple Island or Single Parallel to Mains applications both in one controller</li><li>- PLC support with PLC editor and monitor</li><li>- Perfect solution for rental applications:<ul style="list-style-type: none"><li>● Rental timers</li><li>● Geofencing and tracking via Web Supervisor</li><li>● Alternative configuration</li><li>● Droop and Emergency droop</li></ul></li><li>- Load sharing and VAr sharing via CAN</li><li>- Wide communication capabilities including<ul style="list-style-type: none"><li>● Integrated USB for configuration</li><li>● Isolated RS485 port on board for MODBUS</li><li>● Integrated USB Host for uploading/ downloading FW/Configuration with USB key</li><li>● Integrated Ethernet port</li></ul></li></ul>	<ul style="list-style-type: none"><li>- High accuracy of voltage and current measurement</li><li>- Cloud-based monitoring and control</li><li>- Active SMS and emails in different languages</li><li>- Up to 5 languages in the controller</li><li>- Configurable MODBUS (User MODBUS)</li><li>- Support of MODBUS RTU/TCP or SNMP v1/v2c</li><li>- Detailed history with up to 500 events</li><li>- Load shedding, dummy load capability</li><li>- Tier 4 Final support</li><li>- Automatic temperature based cooling/heating</li><li>- Comprehensive gen-set protections</li><li>- Multipurpose flexible timers with full calendar</li><li>- True RMS measurement</li></ul>
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### Standard configuration

Engine	Alternator	Canopy and base	Electrical cabinet
Gas engine Ignition system Lambda controller Speed control system Electrical start motor Battery system Detonation control system Cylinder temp. protection system Lockable isolator switch Turbocharger & intercooler	AC alternator H class insulation IP23 protection AVR voltage regulator PMG	Steel monocoque base frame Engine bracket Vibration isolators Alternator base	PLC500 control system LCD screen Main circuit breaker Electrical switch cabinet Communication interfaces Mains float charger
Gas supply system	Lubrication system	Standard voltage	Induction/ exhaust system
Gas safety train Air/fuel mixer Throttle valve	Oil filter Daily auxiliary oil tank New and used oil tank (Only applicable to container , two inch with the daily oil tank)	380/220V 416/240V 440/254V 480/277V	Air filter Exhaust silencer Exhaust bellows Gas leakage protection(Only applicable to canopy and container)
Cooling system	Service and documents		
Intercooler radiator Circulation coolant pump	Tools package Installation and operation manual Maintenance manual Software manual Parts manual	Engine operation and maintenance manual Gas quality specification Control system manual After service guide Standard package	

### Optional configuration

Engine	Alternator	Lubrication system
Jacket water radiator Jacket water heater	Space heater Treatments against humidity and corrosion	
Electrical system	Gas supply system	Service and documents
RCD ATS control cabinet Thermal power gauge Electric power gauge	Gas flow gauge	Service tools Maintenance and service parts
Voltage	Exhaust system	Exhaust gas using
220V 240V 254V/277V	Three-way catalytic converter	Exhaust gas evaporator LiBr refrigerator