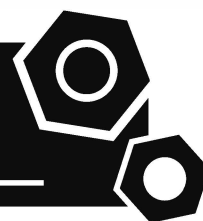


**Generator set**  
**Sound-proof type**  
**WPS400D6S-EPA**

# **SPECIFICATIONS**



## 1 Standards & Conditions

### Design Standards

The designs and the productions are in conformity with:

- ISO8528
- GB/T2820
- YD/502-2007
- JB/T20136-2006

Electrical devices have obtained the certification of:

- CSA
- UL

### Environmental Operating Conditions

- Installation place: Outdoors or indoors (well ventilated).
- Ambient temperature: -25°C to 50°C. The coolant heater is needed when the temperature is below 5°C
- Humidity: Less than 80%.
- Altitude: Below one thousand (1000) meters.

### Factory Inspection

- Inspection items.
- Protection devices working test.
- Starting ability in normal temperature.
- 50% rated power load moment capability.
- Voltage deviation and speed variation: 0%, 25%, 50%, 75%, 100%, 110% Load.

### Painting Process

- Painting process specifications and colors are based on the manufacturer's standard.
- The customer could also choose the color which the manufacturer offers.

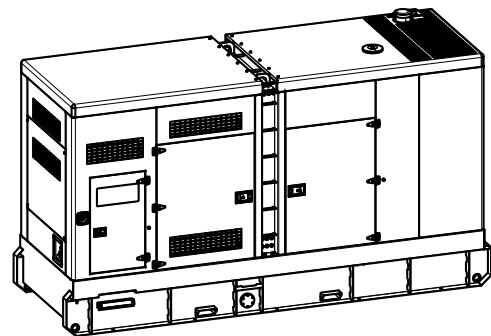
## 2 General Features

- Perkins engine 2206D-E13TAG3
- Close coupled to a Stamford alternator S4L1D-G
- Microprocessor control module PLC-7420
- ABB main circuit breaker: 1600A
- Rotate speed governor: Electronic
- Excitation system: Self-Excited
- A.V.R model: AS440
- Key switch

- Emergency stop switch
- ATS (automatic transfer switch) receptacle
- 2x12V/120AH sealed for life maintenance free battery
- Lockable battery isolator switch
- Power coated canopy
- 50°C radiator
- Oil pump on the engine
- Steel base frame with forklifts
- Vibration isolators between the engine/alternator and base frame
- Dry type air filter
- Base fuel tank for 8 hours running
- Drain points for fuel tank
- Operation Manual / Specifications

## 3 Equipment Specification

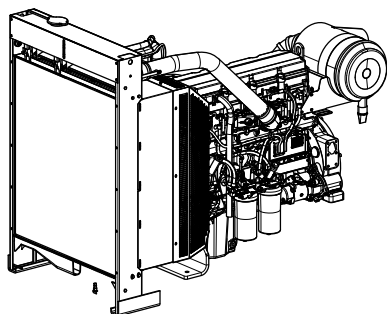
### General technical data



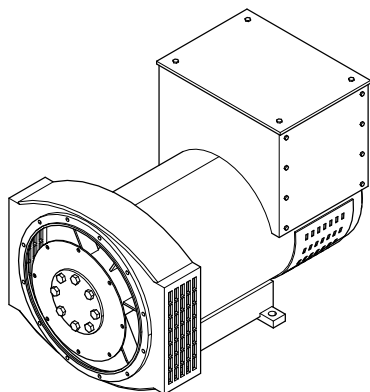
Model..... WPS400D6S-EPA  
Structure type ..... R  
Tank capacity.....800L  
Dry weight.....4459kg  
Sound pressure level @7m .....76.0dBA  
Dimensions L×W×H..... 4242x1400x2511mm  
Standby Power ..... 500kVA/400kW

Voltage	208V	220V	230V	240V	
Ampere	1387.9A	1312.2A	1255.1A	1202.8A	
Genset Fuel Consumption					
Frequency/Load	25%	50%	75%	100%	110%
60Hz (L/h)	N/A	52	73	94	102

## Power System

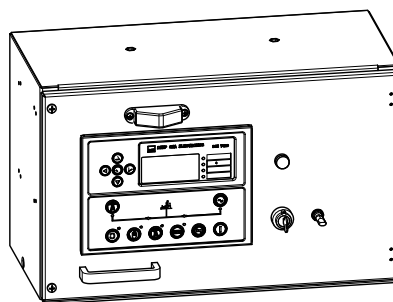


Engine Manufacturer/Brand.....	Perkins
Engine Model.....	2206D-E13TAG3
Dimensions L×W×H.....	2410×1120×1725mm
Dry Weigh (approx.) .....	1478Kg
Number of Cylinders.....	6
Bore.....	130mm
Stroke.....	157mm
Displacement.....	12.5L
Compression Ratio.....	16.3
Type of injection.....	Direct injection
Intake System.....	Turbocharged, air-to-air charge cooled
Intake Resistance.....	6.4kPa
Cooling System .....	Water cooled
Fan .....	Pusher
Battery Voltage .....	24V
Type of Fuel.....	BSEN590 or ASTM D975 Class 1D and 2D
Type of Oil .....	15W40 to API CI4.
Oil Capacity .....	40L
Type of Coolant .....	Glycol mixture
Coolant Capacity .....	51.4L
Back Pressure .....	6.8kPa
Standby Power .....	461kW
Prime Power .....	406kW
Fuel Consumption(100%load).....	94L/h



Alternator Manufacturer/Brand .....	Stamford
Alternator Model .....	S4L1D-G
Exciter.....	Brushless
Cooling Fan .....	Cast alloy aluminum
Windings.....	100% copper
Insulation Class .....	H
Winding Pitch.....	2/3
Terminals .....	12
Drip Proof .....	IP23
Altitude.....	≤1000m
Overspeed .....	2250 rpm
Air Flow.....	0.514m³/s(50HZ),0.617m³/s(60HZ)
Voltage Regulation .....	±1.0%
Total harmonic TGH / THCat no load < 1.5 % - on load < 5%	
Telephone Interference.....	THF<2%;TIF<50

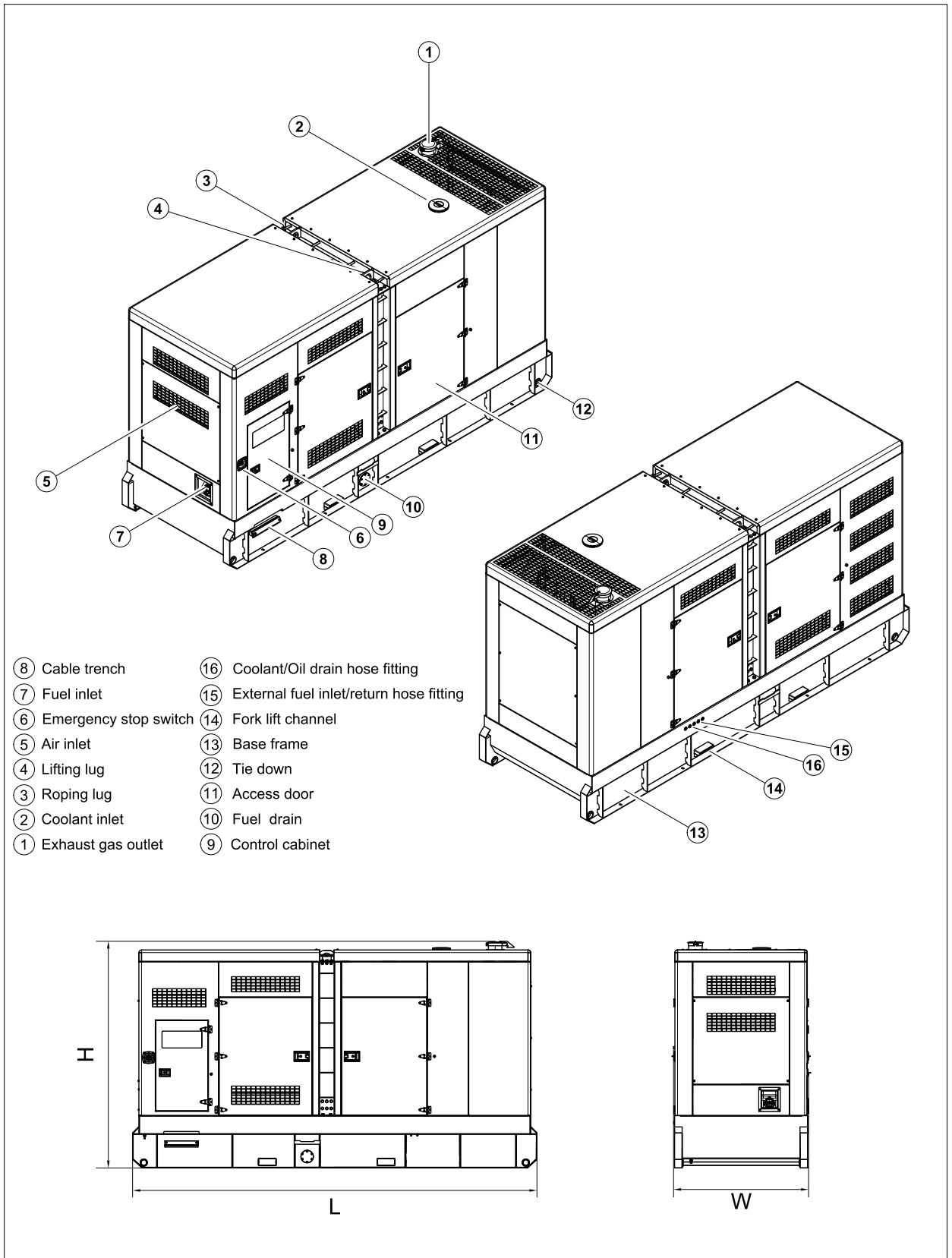
## PLC-7420 Control System



PLC-7420 is an advanced control module based on micro-processor, containing all necessary functions for protection of the genset and the breaker control. It can monitor the mains supply, and automatically start the engine when the mains is abnormal. Accurately measure various operational parameters and display all values and alarms information on the LCD. In addition, the control module can automatically shut down the engine and indicate the engine failure.

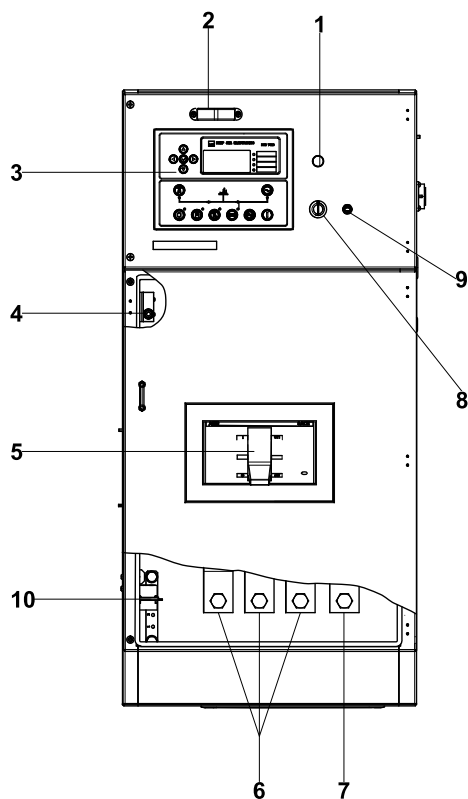
- Microprocessor control, with high stability and credibility
- Monitoring and measuring operational parameters of the mains supply and genset
- Indicating operation status, fault conditions, all parameters and alarms
- Multiple protections; multiple parameters display, like pressure, temp. etc.
- Manual, automatic and remote work mode selectable
- Real time clock for time and date display, overall runtime display, 250 log entries
- Overall power output display
- Integral speed/frequency detecting, telling status of start, rated operation, overspeed etc.
- Communication with PC via RS485 OR RS232 interface, using MODBUS protocol

## 4 Overall Dimensions

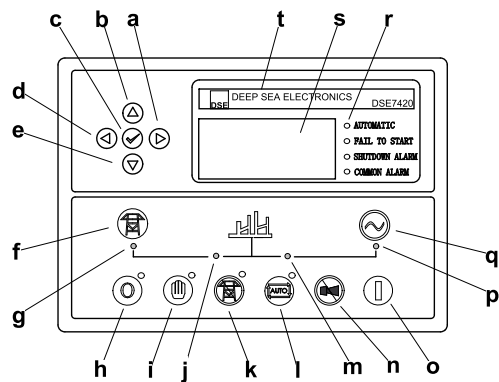




# 5 Control System



**Control & field wiring cabinet**



**Control module**

Ref.	Description
1	Charge indicator
2	Control cabinet lamp
3	Control module
4	Limit switch
5	Main circuit breaker
6	Live wire terminals
7	Neutral wire terminal
8	Key switch
9	Control cabinet lamp switch
10	Mains input/remote/AMF communication connector

a	Button (next page)
b	Button (increase value / previous item)
c	Button (accept)
d	Button (previous page)
e	Button (decrease value / next item)
f	Button (transfer the load to the mains supply, when in Manual mode only)
g	Mains supply available LED
h	Stop / Reset button
i	Manual button (Manual control mode)
j	Mains supply on load LED
k	Test button (Test mode)
l	Auto button (Auto mode)
m	Genset on load LED
n	Mute/Lamp test button
o	Start button (Manual)
p	Genset available LED
q	Button (transfer the load to the genset, when in Manual mode only)
r	Alarm LED (4 alarm items)
s	LCD display
t	Control module name

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